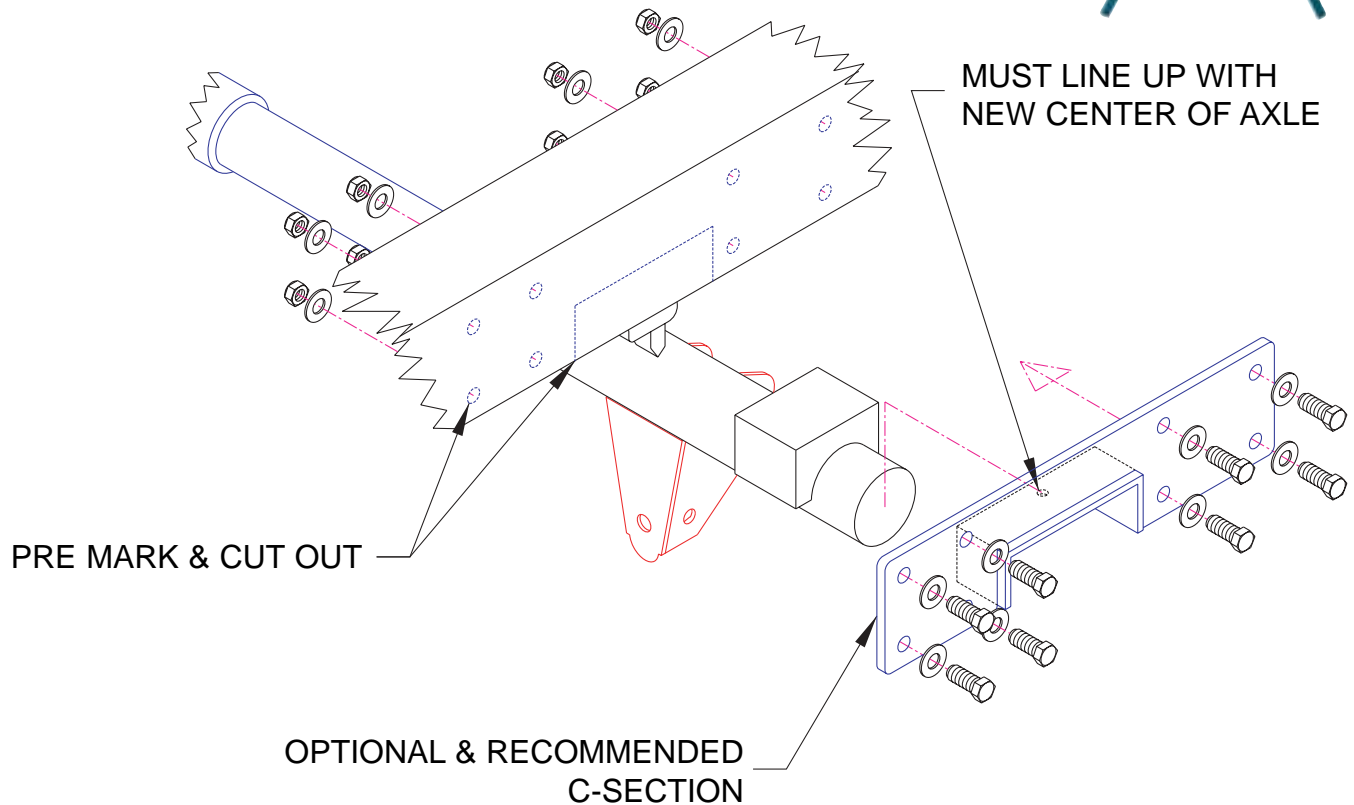


Typical C-Section Installation Instructions

(Click on picture of part to purchase.)



1. JACK STANDS MUST BE PLACED ON THE FRAME IN FRONT OF AND BEHIND THE AXLE PRIOR TO CUTTING THE FRAME RAILS. JACK UP REAR END MARK THE CENTER LOCATION OF THE AXLE ON THE FRAME.
 2. NOW LOWER THE AXLE AWAY FROM THE FRAME & ALIGN THE C-SECTION WITH CHALK MARK LINES.
 3. REMARK THE OPENING 1/4 INCH OVER SIZE TO ALLOW THE C-SECTION TO FIT IN PLACE. DRILL PILOT HOLES IN EACH CORNER AND USE A SAW OR DIE CUTTER TO NOTCH THE FRAME.
 4. CHECK C-SECTION FOR FIT AND CLAMP INTO PLACE.
 5. DRILL HOLES WITH A 1/2" DRILL BIT. BOLT C-SECTION INTO PLACE AND TORQUE.
- NOTE: FRAME SUPPORTS ARE RIGHT AND LEFT HAND PARTS. THE LONG PORTION OF THE FRAME SUPPORT FITS TOWARD THE FRONT OF THE TRUCK.

YOU MUST INSTALL YOUR FLIP KIT OR LADDER BARS FIRST BEFORE MEASURING THE CUT OUT LOCATION OF YOUR NEW C-SECTION.